



Hazardous Area Solutions



Banelec are proud to announce their further development into the hazardous area market, as approved partners with Bartec Banelec can now open up this industry to offer a truly one stop option, seriously reducing lead times.

How?

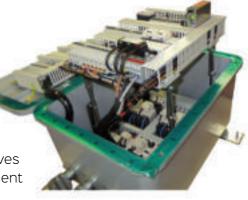
With our new partnership all services can be handled in house..

- No need for a third party design company to design your system, your involvement: ...
- Simply tell us, what you need to control, how you would like it to operate, the area classification, and climatic environment and we will do the rest...
- V Drawings will be issued for your approval
- Banelec can produce the appropriate system to suit all ATEX, IECEX, NEC500, NEC505, INMETRO and so even Russian and Kazak approvals are no problem.
- Leave all the Calculations to us. Following design approval, we use our in-house developed software to produce a detailed calculation sheet to size the enclosure, considering such facts as heat dissipation, heat rise, volumetric capacity and pressure piling.
- Manufacturing. We have a team of highly professional, experienced staff who are dedicated to hazardous area projects. We pride ourselves on our fast turnaround and incredible finish of every piece of equipment that leaves our premises.
- Testing. All equipment is tested either in its basic form or as part of an overall system, third party inspection is welcomed and our tests vary to suit your needs. Including flash tests, primary / secondary injection testing to full function testing.
- Documentation, we are experienced enough to know that the basic documents are rarely enough for many projects, our quotes will include your document requirements and can be produced in multiple languages.
- Delivery. Need special crating or air freight? No problem, need a better delivery time? We have done it before.
- Installation and commissioning, at any one time we have a team of hazardous area competent engineers around the world installing / supervising and commissioning systems in all environments on and offshore, within various regulatory authorities.

Finally, as we have also a strong background within the automotive industry we have the ability to supply and program most makes of PLC equipment including HMI's along with frequency inverter set up..

.....yes we can install frequency inverters within an Exd housing.





We have experience in the automation industry, PLC, HMI and inverter programming can be included within our scope.

Radio control receivers can be mounted within the main control panel to reduce costs and save space, Aerial bushings are installed too.

> Banelec can design, manufacture install and commission almost all hazardous area systems worldwide

A bit about Banelec...

Banelec have always strived to be the best all round control system firm in the UK. We feel that we are unique as we are the only control system engineering company that offers, basic off the shelf control panels right the way through to hazardous area equipment and on to fully automatic control systems for the automotive and high end engineering.

With the exception of a few pre-designed systems, Banelec engineers start the ball rolling by producing full designs for a system that the customer has merely described to us, that is where the limit of many firms stop, with Banelec however, we complete the job, following design, we manufacture, test, deliver and install and commission anywhere in the world with our dedicated team whether they be office based or out in the field.

It's all about experience

From its humble beginnings Banelec have gradually achieved and maintained an excellent customer base with almost all customers returning to us time and again, a true testament to our quality and devotion to customer satisfaction.

Customers return to us time and again, a true testament to our quality and devotion to customer satisfaction



Although our team have always been involved with hazardous area products, we have a very diverse range of capabilities, our projects include semi and fully automatic systems for the automotive industry with projects for Jaguar, Land Rover - Aston Martin - BMW - Nissan -GKN to name but a few, and high end engineering projects for Rolls Royce – Alstom and SAESL (Singapore Aero Engine Services Limited) right through to oil and gas hazardous area projects which have taken Banelec into more than 50 countries - so far.....

Daring to be different

Although Banelec have always produced hazardous area control systems, we were typically held back from operating under our own banner by the supplier of the enclosures, with our new deal this has all changed and we can now offer the full service to our customers.

We are also able to offer most worldwide standards including ATEX, IECEX, NEC500, NEC505, INMETRO and EAC.



Banelec build to most worldwide standards, including..... ATEX, IECEX, NEC, INMETRO and EAC













We are adaptable

At Banelec we will do our utmost to ensure that your control system is the most economical and maintenance friendly solution. We know that our competitors all too often concentrate on the best value to suit their own means.

Because Banelec – when contracted to – also maintain systems following handover where as our competitors very rarely offer this option, we have learned the value of ensuring very neat and well-constructed control systems are a great benefit to the future reliability of such vital control systems.

As standard all terminations are marked with indelible fully wrapped markers.





We are flexible

Some customers insist that our marking system adapts the point to point system, or each cable core is colour coded, this is of course no problem and we will always follow specifications as closely as possible, we do our utmost to find a mutually satisfactory solution.

> Colour coded cable cores, non-standard cable marking, no problem, we can adapt

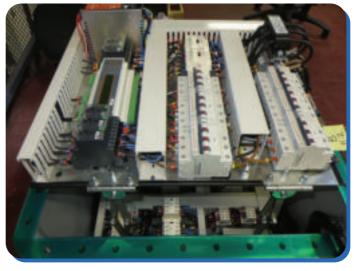
We are inventive

In the case shown here, space for the electrical enclosure was limited, typically the equipment required would be installed into a larger enclosure or even split into multiple enclosures, at Banelec we designed and installed special bespoke brackets which allowed a secondary component mounting plate to be populated and installed.

The brackets allow this intermediate component plate to be brought forward and swung on hinges to allow complete unrestricted access to the components below.

Our unique triple layer design saved our customer the expense of a larger enclosure and more importantly the space on his equipment

Need a non-standard operating temperature range?
We can comply



We are quality

At Banelec we pride ourselves in the quality of our workmanship, and very often this is noted by our customers. As we are often on site we know from the front line how frustrating it can be to work with and fault find in panels that are not to our standard.

We are understanding

Banelec have designed and manufactured thousands of electrical systems, from basic starter panels to major automotive PLC and robot control suites. Of course from time to time things change and adjustments need to be made, our competitors may make an issue and cause delays or extra costs, whether the system you order be from your own design or an in-house Banelec design, any minor issues arising from any oversight will be quickly resolved, Banelec will always strive to keep projects on budget and to schedule.

We understand that sometimes a customer requires a change mid project, we won't make a big issue about it.



Our quality workmanship benefits
Banelec as much as you – the
customer. Maintenance is made
much easier and quicker with
good quality.

Customer satisfaction is our aim and the main reason we have such a large percentage of repeat business.



We are your choice

At Banelec we believe that we offer the best all round solution to your hazardous area requirements, our professional manner and supreme quality makes us your number one choice. Banelec removes the headaches surrounding the design, manufacture and tedious paperwork which goes with it.

Why not give Banelec a try?

Let Banelec remove the headaches surrounding your next project

Stainless Steel, Carbon Steel and Aluminium construction offered



Design

Using the very latest AutoCAD software, our design team are the first in line getting your project moving, based upon your specification and function of the system a full review is held to discuss the best option for your project.

Manufacture

Drawings approved by the customer will be used to compile the parts list taking into consideration the calculations necessary to ensure the system complies with the relevant regulations and gas or dust group. To reduce the delivery times even further Banelec carry a stock of enclosure mounting plates onto which we populate with the components so that it is simply a matter of installation into the enclosure when this arrives. Although Banelec carry the burden of the mounting plate stock the delivery time reduction far outweighs this expense.

Testing

Banelec offer more than just the typical testing offered by our competitors, very often more stringent testing is preferred, as a standard all our panels are continuity, and flash tested, but we also offer primary and secondary injection testing. If possible then we will fully function test any system too.

Packaging and Delivery

Let us take the strain of organizing appropriate packing and delivery of the product, all our cases are treated for circumstances as dictated by you, very often we have equipment which must be stored for many months likewise some customers require a fast air freight delivery, Banelec can arrange it all.

Installation & Commissioning

Banelec have dealt with the whole project from inception to delivery, our engineers are qualified and experienced enough to complete the job. With successful works carried out in over 50 countries we feel that we offer the complete package.

From initial concept to final handover, Banelec can be with you all the way





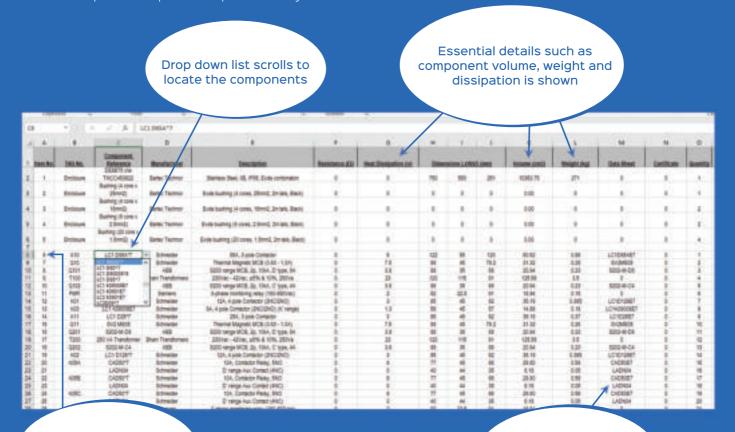






In House Software~

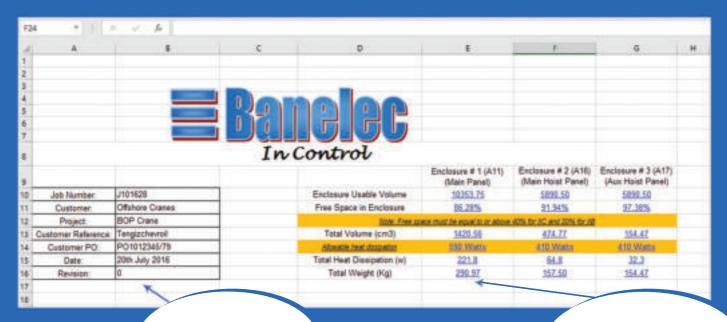
To make the job of determining the allowable heat dissipation and free volume of an enclosure in relation to the components to be housed within. Our software engineers developed the spreadsheets shown below to speed this process up immensely.



Component details automatically entered

Data sheets are hyperlinked to Banelec website

The resulting details are automatically fed to the title page for the project which will show essential details and the precise calculations for any number of enclosures for a single project.



Project details are entered on the title page

Resulting calculations ensure the enclosure is suitable

Products

Although our main service is our custom built control systems we can offer a large range of 'off the shelf' products to suit all environments and standards.

Gravity X - Intrinsically safe camera

Do you need a user friendly point and shoot HD camera when you work in hazardous areas? This intrinsically safe digital camera is designed to help you take high quality images where no other cameras are allowed. The Gravity X intrinsically safe camera is ATEX and IECEx Zone 1 and Zone 2, as well as CSA Class 1, Zone 1 (for US and Canada). The Gravity X also has a powerful LED light as well as sunlight readable display, Glove compatible touch and HD video recording capabilities.

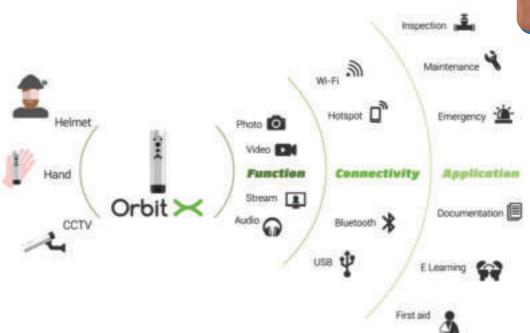
Specification

- 8 Mpix Full HD image sensors
- 4,3" sunlight readable display
- Waterproof, IP68
- · Wi-Fi & Bluetooth



Orbit X - Explosion proof Wi-Fi Camera

The Orbit X Explosion Proof Wi-Fi Camera represents a revolution within communication in hazardous area. The Orbit X is a small, lightweight, battery operated wearable camera which enables you to transmit the "eyesight" of users in the field. The Orbit X supports full duplex audio communication and crystal crisp full HD video. The camera has an HD imaging sensor, two powerful LED lights and laser pointer fitted into an extremely compact form. The Orbit X enables you to capture images and video in HD as well as conduct live video conferencing and CCTV type video streaming sessions wirelessly in zone 1 hazardous area.





Lumen X4 & Lumen X7 - Zone 2 Tablets

Banelec through Bartec now offers two Smaller Android devices certified for Zone 2. The newly developed Lumen X4 is a handy 4.3" industrial mobile computer. Lumen X7 is a 7" industrial tablet for use in harsh environments.

The extremely robust devices are splashproof and can withstand extreme temperatures. Equipped with a display that is readable in direct sunlight and a powerful quad-core processor, they allow for fast work with the latest applications, offer numerous configuration options for corporate use and have an extremely long standby time. This can be extended even further by the replaceable battery, which ensures uninterrupted field work. In addition, the devices have NFC, Bluetooth 3.0 and two powerful cameras. The Lumen X4 may also be also equipped with an optional high-performance scanner for bar code scanning with a 1D/2D imager or for the detection of RFID HF tags.



Intrinsically safe Wi-Fi access points

Banelec offer a range of stainless steel and aluminium is an ATEX and IECEx Zone 1 and Zone 2 certified explosion proof Intrinsically Safe Wi-Fi access point. It is highly customizable and supports both 2.4 GHz and 5 GHz frequency ranges. The Intrinsically Safe Wi-Fi Aluminium access point has been custom designed to accommodate a wide range of configurations such as PoE/Cat6, lightning protection, amplification and several antenna connections and configurations,







Explosion Proof Wi-Fi Antenna

To complement the Wi-Fi system we offer the Bartec Pixavi Xbeam A EX antenna this is an IECEx and ATEX Zone 1 and Zone 2 approved Explosion Proof Wi-Fi omnidirectional antenna for hazardous areas. The antenna is optimized for use in steel and concrete environments where multipath effects and reflections are present. The antenna can be used for 2.4 GHz and 5 GHz Wi-Fi, dual band Wi-Fi (2,4 + 5 Ghz), bluetooth, zigbee and other Explosion Proof Wi-Fi applications. It is tested to work up to 6 ghz.



Plug and Sockets

Banelec offer a range of multipole, variable amperage plug and sockets. The plug connections are suitable for use in potentially explosive areas of Zones 1 and 2 and of Zones 21 and 22. The quality materials used for the enclosure, including the external metal parts, guarantee the appropriate corrosion protection and chemical resistance for the application in "normal industrial atmospheres":







Warning Devices

Banelec offer a multitude of warning and signaling devices to suit all areas, from basic strobe lights to multi tone combination strobe and audible alarm warning devices, along with manual and tool resettable call points





Cable Glands

With a vast amount of cable gland types for various cables on the market, Banelec are sure to supply the correct gland for your project, whether it is a simple Exe stuffing gland, an Exd mounted barrier gland or a specialist flat cable gland, let Banelec select and supply the correct gland for you cable project.









Lighting

Banelec offers intrinsically safe, explosion proof lighting for use in hazardous Ex zones. All products including flood lights, work lights, fluorescent lights, helideck lighting beacons, luminaires, safety lighting, fire exit signs and torches are certified accordingly.

What's true in heavy-duty applications holds true in general use: the quality of a lighting system doesn't just depend on its luminaires. In order to provide even lighting with well-defined intensity thresholds, it's important that lighting systems are designed to fit the facility – whether it's an office building, a factory or a car park. Whether you're planning a new site or want to upgrade your existing assets, our lighting experts analyse spatial geometry, reflectance and the number, size and placement of all installations. After everything is taken into account, we will design a lighting system that fits all of your needs – with the perfect lighting geometry and distribution, the optimal light colour and the ideal light flux and power consumption. And since the lighting concept will be an integral part of your day-to-day operations for years to come, we also calculate your maintenance requirements in terms of pollution as well as durability







Disconnect Switches

Our range of hazardous area disconnect switches comprise of our standard range manufactured from GRP or sheet stainless steel covering multiple hazardous area standards, zones and groups. As Banelec also design control systems then we also have the ability to build bespoke disconnect switches within Exd housings which for example may contain fuse equipment or control contactors. Once again these are available in Carbon Steel, Aluminium and Stainless Steel.





Control Stations

Typically when Banelec design a control system it will involve field mounted operator control stations, our engineers will design and manufacture such equipment, however we are happy to produce control stations to your design and we are sure that you will find our service very professional and competitively priced.





Features:

- ABS plastic, GRP or stainless steel construction
- · Many options of control and monitoring components -
 - Emergency stop buttons
 - Spring return pushbuttons in multiple colours and legend
 - Indicator lamps in various colours and control voltage
 - Ammeters, voltmeters, power meters etc
 - Buzzers

Electronic Control and Monitor

With our extensive knowledge of automation technology, Banelec make the ideal partner for the full integration of your whole control system, our range of HMI's and operator control panels ensures that the operation of your system is covered.

Our engineers are capable of programming any of our HMI's and operator panels in conjunction with almost all types of PLC master controllers.

Our extensive knowledge of automation systems, make Banelec the ideal supplier of electronic control panels



Radio Control Systems

Banelec Ltd. Have dealt a great deal with the hazardous area lifting industry, supplying control systems to many of the world's largest hazardous area lifting equipment manufacturers, with improved technology radio control systems have become the norm for the operation of such equipment. Banelec can now offer a full range of hazardous area radio transmitters with multiple features such as load display, toggle switching, joystick or pushbutton commands, of course each transmitter needs a receiver which we can supply mounted in its own enclosure or even mounted within the master control panel itself to save space and cost on the equipment.

Transmitters features:

- Robust hand held or waist strap mounted ABS design
- Emergency stop system fully compliant with the latest standards
- Single or dual pressure operation for multi speed operation or 0-10V analogue for inverter drive
- Toggle switches or select switches for special operations
- Optional LED display can be used for load monitoring or system status signals

Banelec can mount the receiver in the main panel to save space, time and money

Receiver features:

- Mounted in stainless steel, carbon steel or Aluminium enclosures
- Optional relays to allow secondary control system in the event of a failure
- Can be mounted in with the main control system to cut costs and save space



Special Projects - Heat Tracing

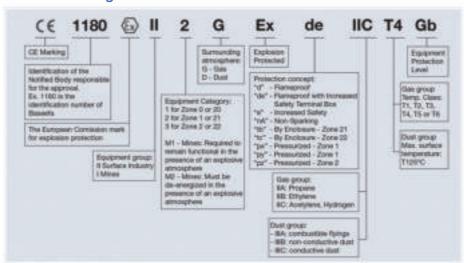
As suggested Banelec are leaders in the design, manufacture and installation of special systems for hazardous area environments, among these systems we offer full heat tracing systems, for protection of pipework and steel work in the most hostile environment.



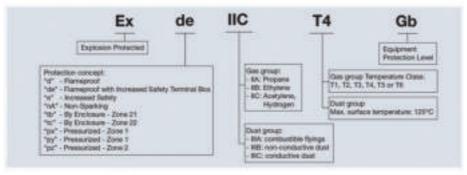
Equipment Protection Level (EPL)

Equipment Group	ATEX Directive 94/9/EC Equipment Category	Zone	Equipment Protection Level	Almosphere	Protection Level	Use
(Mines)	MI		Ma	Methane (Fire damp)	Very High:	Operable in Ex atmosphere
	M2	-	Mb		High	De-mergised in Ex atmosphere
II (All other)	1	0	Ga	G - Ges, Vapours D - Dust	Very High	Zones 0, 1 and 2
		20	Da			Zones 20, 21 and 22
	2	1	60		High	Zones 1 and 2
		21	Db			Zones 21 and 22
	1	2	80		Patricial I	Zone 2
		22	Do.		Extendes	Zone 22

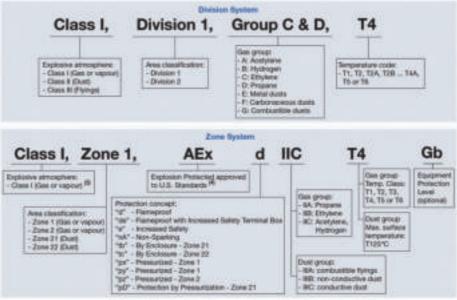
ATEX Marking



IECEx Marking



North American Marking



^[3] For Dust environments (Zone 21 or 22) the Class of the hazard (Class II) shall not be mentioned in the marking

⁽⁴⁾ For Canadian Standards letter "A" shall not be mentioned in the marking e.g. Class I, Zone I, Ex d IIC T4 Gb

Temperature Classes

NEC / CEC SOS 8:506	NEC / CEC 500	Maximum Surface Temperature	
71	71	450 °C (842 °F)	
T2	72	300 °C (572 °F)	
	TZA	280 °C (536 °F)	
	128	260 °C (500 °F)	
	120	230 °C (446 °F)	
	T20	215 °C (419 °F)	
13	13	200 °C (392 °F)	
	TSA	180 °C (356 °F)	
	T38	165 °C (329 °F)	
	T3C	160 °C (320 °F)	
74	74	135 °C (275 °F)	
	T44	120 °C (248 °F)	
15	15	100 °C (212 °F)	
Tis	76	85 °C (185 °F)	

Area Classification

	Standard	Flammable Material	Present Continuously 79	Present Intermittently	Present Abnormally
	EC / EN 60079-10-1	Gas / Vapour	Zone 0	Zone 1	Zone 2
EC / CENELEC	IEC / EN 60079-10-2	Combustible Dust or Ignitable Fibers	Zone 20	Zone 21	Zone 22
		Gas / Vopour	Zone 0	Zone 1	Zone 2
ATEX	Directive 99/92/EC	Combustible Dust or Ignitable Fibers	Zone 20	Zane 21	Zone 22
NEC 501	ANSANETR 70 National Electrical Code Article 501	Gas / Vapour	Class I, Division 1	Class I, Division 1	Class I, Division 2
NEC 505	ANSI/NFFA 70 National Electrical Code Article 505	Gas / Vapour	Class L Zone 0	Class I, Zine 1	Class I, Zone 2
NEC 502	ANSANETR 70 National Electrical Code Article 502	Combustible Dust or Ignitable Fibers	Class II, Division 1	Class II, Division 1	Class II, Division 2
NEC 506	ANSIMFFR 70 National Electrical Code Article 506	Combustible Ouet or syntable Fibers	Zone 20	Zone 21	Zone 22
CEC Sec. 18	CSA C22.1 Canadian Electrical Code Section 18	Gas / Vapour	Class I, Zone 0	Class I, Zone 1	Class I, Zone 2
	CSA C22.1 Canadian Electrical Code Section 18	Combustible Dust or Ignitable Fibers	Class II, Division 1	Class II, Division 1	Class II, Division 2

 $^{^{\}scriptsize (1)}$ Electric motors are not allowed in Zone 0/20 locations;

Protection Concepts

Type of Protection	Code / Symbol	Division / Zone	Market	Standard	Concept of Protection	
	1 300 301	Electrical Egylpment	for Flammable G	as. Vapours and Mist		
	Exam	Zore 1	IECEX / ATEX	IEC / BN 60079-1		
Rameproof	Exide	Class I, Zone 1	Caruda	CAN/CSA-C22.2 No. 60079-1	Contain the explosion and provent flame	
	AEx don	Class I, Zone 1	US	ANSI / UL 60079-1		
25.55%	(IIP)	Class I, Division 1	Careda	CSA-C22.2 No. 145 / No. 30	proyent name	
Explosion Proof	(00%	Class I. Division 1	US	UL 674 / UL 1203		
	Exe	Zone 1	IECEX / ATEX	IEC / EN 60079-7		
Increased Safety	Exe	Class I, Zone 1	Careda	CAN/CSA-C22.2 No. 60079-7		
SAMPONIAL	Nexe	Class I, Zone 1	US	ANSI / UL 60079-7		
	ExitA	Zone 2	IECEs / ATEX	IEC / EN 60079-15	No arcs, sparks or	
Non-sparking	ExnA	Class I, Zone 2	Carreda	CAWCSA-C22.2 No. 60079-15	hot surfaces	
MACO COLOCA	AExtrA	Class I, Zone 2	US	ANSI / UL 60079-15		
121400000000000000000000000000000000000	(NI)	Class I. Division 2	Careda	CSA-C22.2 No. 0 / No. 213		
Nanincendive	(N0	Class 1 Division 2	US	UL 674 / ISA 12 12:01		
	Exps	Zone 1	IECEX / ATEX	IEC / EN 60079-2		
	Expe	Zone 1	Caredo	CAN/CSA-C22.2 No. 60079-2		
	AEx.ps	Class I, Zone 1	US	ANSI / UL 60079-2		
	Expy	Zone 1	IECEX / ATEX	IEC / EN 60079-2		
	Expy	Zone 1	Carecta	CAN/CSA-C22.2 No. 60079-2		
CERTIFICATION CO.	AEx py	Class I, Zone 1	US	ANSI / UL 90079-2	Keep flammable	
Pressurized	Expt	Zone 2	IECEx / ATEX	IEC / EN 60079-2	gassut	
	Ex pz	Zone 2	Careda	CAN/CSA-C22.2 No. 60079-2		
	AExpr	Class I, Zone 2	85	ANSI AUL 60079-2		
	Type X	Class I, Division 1	Canada / US	MFPA 496		
	Type Y	Class L Division 1	Caredo / US	NFPA 496		
	Type Z	Class I, Division 2	Carechi / US	MPA 496		
	-0.45	Electrical Equ	ipment for Comb	cestitie Dusts		
	Exto	Zone 21	ECEX/ATEX	IEC / EN 60079-01		
	E to	Class 8, Zone 21	Canada	CWWCSA-C22.2 No. 60079-31		
Protection by	AEx to	Class II, Zone 21	US	ANSVUL 60079-31	Keep combustible dust out	
Enclosure	Exto	Zone 22	ECEX/ATEX	IEC / EN 60079-31		
	Exte	Class II, Zone 22	Caredo	CAWCSA-C22.2 No. 60079-31		
	AEx Iz	Class II, Zone 22	US	ANSI/UL 60079-31		
	(DIP)	Class II, Division 1	Canada	CSA-C22.2 No. 25		
Dust ignition Proof	(DIP)	Class II, Division 1	US	UL 1203		
	Es p0	Zone 21	ECEX/ATEX	EC / EN 61241-4		
	AEx p0	Zone 21	US	ANS/ISA 61241-2		
Pressurized /	(710)	Class II, Division 1	Caredo / US	NFPA 496		
Protection by Pressurization	(PY)	Class II, Division 1	Carada / US	NFPA 496		
Pressurgation	(F2)	Class II, Division 2	Careda / US	MFPA 496		
	ExpD	Zone 22	ECEX / ATEX	IEC / EN 61241-4		

Atmosphere Groups

	ATEX IECEx	North America			
Substance	Group	Class	NEC / CEC Division System	NEC / CEC Zone System	
Wethere (Fire damp)	Ŧ	2	Gaseous Mines ⁽²⁾		
Propone	1A		Group D	BA	
Ethylene	36	35	Group C	38	
Hydrogen	10		Group B	10	
Acetylene	80		Group A	RC .	
Fibers and Flyings	IIA.	.11	80	BA	
Grain Dust.	195		Group G	18	
Coal Dust	168	0	Group F	BB	
Metal Dust	MC:		Group E.	HC:	

^[2] Not within scope of NEC or CEC. Mining applications under jurisdiction of MSHA (Mine Safety & Health Association).





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